

How thick should the hot-dip galvanizing of photovoltaic bracket be for good use

How thick should a galvanized hole be?

Typical galvanized coatings range from 3-8 mils(75-200 mi-crons) thick. When designing and detailing tapped holes,the increased thickness is important. Best practice suggests that the hole be tapped after galvanizing,removing the coating on the interior mating surface.

How do I choose a hot-dip galvanized steel coating?

Another useful reference is Designing with Hot-Dip Galvanized Steel, an AGA-produced CD-ROM. After choosing hot-dip galvanizing as the corrosion prevention system for your project, ASTM A123/A123M-02, Standard Specification for Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products should be the cornerstone of your project speci-fication.

What materials are required for hot-dip galvanized steel?

Materials: For steel to be hot-dip galvanized,provide steel chemically suitable for metal coatings complying with the following requirements: carbon below 0.25%,phosphorous below 0.04%,manganese below 1.3%,and silicon below 0.04%.

How to specify hot dip Galva-nized steel?

ance at SLS or ULS.Steel specificationStructural steel that is to be hot dip galva-nized should be clearly specified,by invoking the appropriate options in the material stand-ards,i.e.: EN 10025 - Option 5 (Parts 1,2,3,4,6) EN 10210-1 - Option 1.4 These options require contro

What is a hot dip zinc coating?

ASTM A385-03, Standard Practice for Providing High-Quality Zinc Coatings (Hot-Dip) provides guidance to designers and fabricators for successful galvanizing projects. The most important paragraphs in ASTM A385 cover specific chemis-tries of steel that provide excellent zinc coating thickness and appearance.

Does galvanized mate with a hole?

If a galvanized component is used to mate with the hole(recommended to avoid galvanic corrosion),the galvanized coating on the mating surface will cathodically protect the bare steel of the interior threads. This also reduces the thickness loss of the hole and ensures a clean connection.

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